# SWAC C&D Subcommittee Meeting

#### MassDEP Bureau of Air & Waste

June 22, 2017: 9:30 AM - 11:30 AM

**One Winter Street, Boston** 

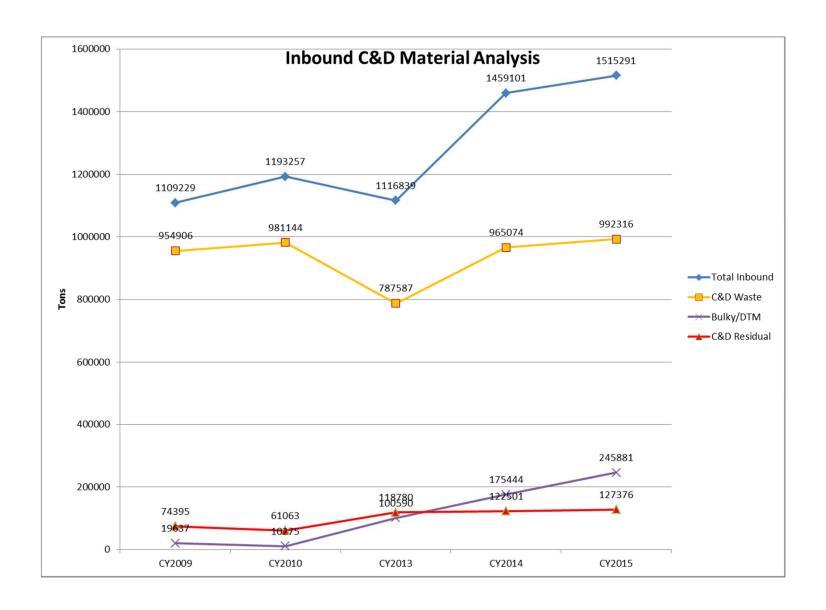


### **Agenda**

- Welcome/Introductions
- Inbound C&D Materials Trends over time
- C&D Facility Performance Standards
- 2010 2020 Solid Waste Master Plan review proposed C&D objectives and actions
- Proposed modifications to recycling/diversion rate methodology
- Announcements
- Next Steps/Closing

Inbound C&D Materials Trends – Facility Performance Standards

### Inbound C&D Materials Trend Plot



#### **C&D Transfer Station Performance Standard**

#### **Inbound Materials**

- C&D Waste ->
  - Separate clean gypsum wallboard
  - 2. Kick-sort option to separate easily recovered recyclable materials (typically yields 5% to 10% recovery)
  - 3. Transfer remaining C&D Waste to C&D processor for further processing (typically yields 30% to 40% recovery)
- Source separated recyclables (gypsum wallboard, metal, etc.) ->
  - Deliver to end-markets for recycling/re-use
- C&D Residuals ->
  - 1. No separation required
  - 2. No Value; Load for disposal
- Bulky/DTM ->
  - 1. Separate waste ban items
  - 2. Load for disposal

#### **C&D Processor Performance Standard**

#### **Inbound Materials**

- C&D Waste ->
  - Separate clean gypsum wallboard
  - Mechanical sorting/separation; Manual picking line (typically yields 30% to 40% recovery)
  - Deliver processed materials to end-markets for recycling/re-use
- Source separated recyclables (e.g. C&D Wood, gypsum wallboard, asphalt shingles, carpet, cardboard, tires etc.) ->
  - Negative pick contaminants; sort and size to end-market specs
  - Deliver to end-markets for recycling/re-use
- Bulky/DTM ->
  - Separate waste ban items
  - Load for disposal
- C&D Residuals ->
  - No value; load/transfer for disposal

2010 - 2020 Solid Waste Master Plan – review proposed C&D objectives and actions

#### 2010 - 2020 Solid Waste Master Plan:

C&D Materials Diversion and Market Development

#### Objective

- Increase recycling rate for C&D materials excluding ABC to 50% by 2020
  - Reduce C&D disposal and landfill dependent uses by 400,000 tpy by 2020

#### Current status

- As of CY2015
  - The C&D recycling rate was calculated at approximately 27% (DSM study)
  - The amount of C&D disposed had dropped by 270,000 tpy, from 670,000 tons in 2007 to 400,000 tons in 2015 (annual solid waste data).

#### 2010 - 2020 Solid Waste Master Plan:

#### **C&D Materials Diversion and Market Development**

Action Item	Discussion			
<ul> <li>Increase C&amp;D Recycling at C&amp;D Processors</li> <li>Develop consistent recycling requirements and incorporate them into C&amp;D recycling facility permits</li> </ul>	<ul> <li>Do we develop performance standards for C&amp;D Processors and Large C&amp;D Transfer Stations?</li> </ul>			
<ul> <li>Recycling Loan Fund</li> <li>Make C&amp;D materials a priority category for RLF projects</li> <li>Pursue opportunities to apply other state economic development assistance programs to support growth in C&amp;D recycling</li> </ul>	<ul> <li>RLF priority categories amended to include C&amp;D</li> <li>2017 RBDG grant application included 2 materials highlighted in DSM C&amp;D Market Study         <ul> <li>C&amp;D Wood</li> <li>Post-consumer bulky rigid plastic</li> </ul> </li> </ul>			
<ul> <li>C&amp;D Material Specifications</li> <li>Work with C&amp;D industry to develop common specs for different categories of materials to facilitate consistent material streams for end markets</li> </ul>	Do we develop specifications for common products and by-products generated by C&D processors (e.g. A-wood, B-wood, fines, residuals, ADC, landfill roadbase, animal bedding, WWTP sludge additive, etc.)?			

For complete list of proposed C&D actions, see Section 3.5 of 2010-2020 SWMP: http://www.mass.gov/eea/agencies/massdep/recycle/reports/solid-waste-master-plan.html#1

#### 2010 - 2020 Solid Waste Master Plan:

#### **C&D Materials Diversion and Market Development**

Action Item	Discussion
<ul> <li>Targeted Waste Bans</li> <li>Concurrent with market development, develop waste bans for:</li> <li>Gypsum wallboard</li> <li>Asphalt shingles</li> <li>Carpet</li> <li>Ceiling tiles</li> </ul>	<ul> <li>New gypsum wallboard waste ban added 2011         <ul> <li>Original market in Massachusetts failed (Gypsum Recycling of America)</li> <li>Existing market operates reliably in PA (USA Gypsum)</li> <li>New market just opened in Massachusetts (Mass Gypsum Recycling)</li> </ul> </li> <li>Add other material waste bans?</li> </ul>
<ul> <li>C&amp;D Source Separation</li> <li>Maximize the amount and value of materials recovery from C&amp;D sites, including:         <ul> <li>Source separation</li> <li>Deconstruction</li> <li>Materials reuse</li> </ul> </li> <li>Take into consideration project scale and cost</li> </ul>	RecyclingWorks in Massachusetts BMP Guide for generators of C&D materials (https://recyclingworksma.com/construction-demolition-materials-guidance/) posted April 2017

For complete list of proposed C&D actions, see Section 3.5 of 2010-2020 SWMP: http://www.mass.gov/eea/agencies/massdep/recycle/reports/solid-waste-master-plan.html#1

# Next Steps toward development of 2020 – 2030 SWMP

- October 2017 SWAC meeting
  - develop 2030 SWMP ideas and proposals
    - Including proposed C&D Action Plan
- January and April 2018
  - develop 2030 SWMP framework
- Questions or Additional Information
  - John Fischer, MassDEP
  - **-** 617-292-5632
  - John.fischer@state.ma.us

Proposed modifications to recycling/diversion rate methodology

# Recycling/Diversion Rate Calculation Methodology

- Historical "C&D Annual Report Summary" methodology:
  - "Recycled/Diverted" material
    - Excludes materials used in landfill dependent use applications (sometimes referred to as "BUD" material)
      - Alternative daily cover
      - Roadbase stabilization
      - Shaping and grading
    - Includes ABC recovered by C&D processors (not roads/bridges)\*
    - Includes wood used as fuel at biomass boilers\*
  - "Recycling/Diversion Rate" = (tons of C&D material recycled/diverted) / (tons handled)
    - Tons handled = total inbound materials received less tons transferred to another facility for further processing

<sup>\*</sup> Not included in past MassDEP annual solid waste data updates (SWMP progress reports)

# Recycling/Diversion Rate Calculation Methodology (Cont'd)

- DSM methodology in 2016 C&D Debris Market Study
  - Focused on measuring effectiveness of processors at recovering recyclable materials from mixed C&D waste
  - Eliminated double counting to extent possible
    - Transferred material sent to in-state processor
  - Used MassDEP definition of recycled/diverted material
  - Adjusted Denominator of recycling rate by removing:
    - Inbound Bulky/DTM
    - Inbound Residual
    - Inbound source separated material (e.g. ABC, Wood, Metal, etc.)
    - Transferred material sent out-of-state

# Recycling/Diversion Rate Calculation Methodology (Cont'd)

- Options for MassDEP going forward
  - Propose a modified DSM method
    - Base recycling rate on <u>inbound</u> "C&D Waste" handled
    - Leave numerator unchanged ("Recycled/Diverted Material")
    - Adjust denominator to reflect Handled "C&D Waste" only
      - Remove "Bulky/DTM" reported in <u>inbound</u> materials
      - Remove "Fines/Residual" reported in inbound materials
      - Eliminate double-counting to extent possible
        - » Continue historical practice of deducting "Transferred" tons

# Comparison of Current vs. Proposed Recycling/Diversion Rate Methodology

								Recycling/	Recycling/
				Inbound				Diversion	Diversion
	Total	Inbound	Inbound	C&D		Transfer to		Rate	Rate
	Inbound	C&D	ABC and	Fines &	Inbound	C&D	Recycled/	(Current	(Proposed
	accepted	Waste	SSM	Residuals	Bulky/DTM	Processor	Diverted	Method)	Method)
C&D									
Processor	85000	67000	7000	0	11000	1300	33000	39%	45%
C&D									
Transfer									
Station	73600	28000	7600	21000	17000	15000	4000	<b>7</b> %	11%

#### **Announcements**

## Recycling Business Development Grant Application Reminder

- 2017 Recycling Business Development Grant program, <a href="http://www.mass.gov/eea/agencies/massde">http://www.mass.gov/eea/agencies/massde</a> p/recycle/grants/rbdg.html
- Application deadline: June 30, 2017
- Targeted materials include two materials identified in 2016 C&D Market Study (DSM, May 2017)
  - C&D Wood
  - Post-Consumer Bulky Rigid Plastic
- Seek proposals
  - Technology/equipment that increases recovery of recycled materials (e.g. optical sorting for clean wood, etc.)
  - Advance new recycling markets

### Recently completed C&D Studies

- 2016 C&D Debris Market Study Report (DSM, May 2017):
  - http://www.mass.gov/eea/docs/dep/recycle/reduce/2016study.pdf
    - Focused on performance of C&D processors
- Construction & Demolition Materials Guidance (RecyclingWorks, April 2017):
  - https://recyclingworksma.com/construction-demolition-materials-guidance/
  - BMPs for generators of C&D Materials

## Other Announcements?

### **Next Steps/Closing**

#### For More Information:

#### **Point of Contact:**

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